



## STUDYING ABOUT THE APPLICATION AND PROCESS IN TERS OF ELECTROCHEMICAL OXIDATION

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### ABSTRACT

Electrochemical oxidation is a highly versatile and sustainable process that has garnered significant attention in recent years due to its efficacy in treating various organic and inorganic compounds. This abstract aims to provide a concise overview of the principles, applications, and potential benefits of electrochemical oxidation. The abstract commences by elucidating the fundamental principles underlying electrochemical oxidation. It highlights the process of electron transfer at the anode, leading to the generation of highly reactive oxidizing species such as hydroxyl radicals and hypochlorite ions. The mechanisms involved in these electrochemical reactions are described, emphasizing the importance of electrode materials and operating conditions in determining the oxidation efficiency.

**Keywords:** - Electrochemical, Oxidation, Compound, Material, Water.

### I. INTRODUCTION ELECTROCHEMICAL OXIDATION

Electrochemical oxidation or electro surgery is the most popular electrochemical procedure for extracting organic compounds from wastewater. This process has recently been used to paint aqueous dyes and decay them. This involves the degradation of toxins by an electrolytic cell:

- Direct anodic oxidation (or direct electron anode transition) leading to very weak decontamination. Chemically consumed by anodized water release electrogene species "action oxygen," "active oxygen" (Physio-sorbent hydroxyl-adsorbent (\*OH)) or chemisorbed "active oxygen" (MO) oxygen

grating). The absolute or selective decontamination of these oxidizing bacteria is responsible for respective.

- The two main methods for mitigating wastewater emissions suggested through indirect oxidization or controlled oxidation of diverse heterogeneous water-disposal species:
- The method of electric conversion by which refractory organic materials are selectively transformed to biodegradable substances, usually carboxylic acids with chemisorbed "active oxygen."

- The electrochemical combustion phase where organic compounds, i.e., inorganic and CO<sub>2</sub>-oxidized ions have completely mineralized, have been physiosorbed "Yeah." The radical oxidant, the second strongest after fluorine, is able to achieve the maximum degree ( $E^\circ=2.80V$  vs SHE), which makes CO<sub>2</sub> simple to react with other organic materials.

For concurrent oxidation of contaminants and water, high cell voltages are added to the electrochemical cell to preserve anode operation. The usage of low-cell voltages stopping O<sub>2</sub> production also induces anode activity loss and such by-products developing as a consequence of direct anodic oxidation can be adsorbed on its surface and thus this mechanism is not used in practice to handle wastewater. The design of anode content has been shown to greatly influence both electro-oxidation selectivity and performance. In order to explain this behaviour, the researchers suggested an extensive model for organic acid destruction, including the competition with the oxygen evolution reaction.

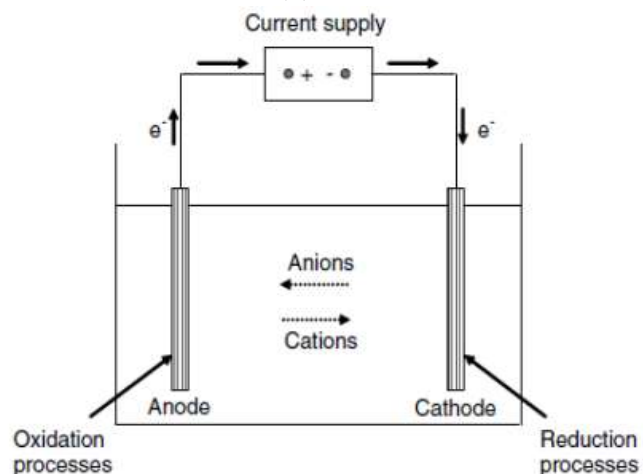
## II. PROCESS OF ELECTROCHEMICAL OXIDATION

One of the most powerful degradation techniques in cloth waste water, wastewaters, simulated wastewater and wastewater from the olive plant, paper mill effluents, as well as industrial paint wastewater was recognized as an electrochemical oil treatment method. In the

laboratory tests the electrochemical reactor in Figure 1.1 is displayed. The conceptual diagram of the waste water processing electrochemical reactor that includes a direct power supply (DC), cathode, anode and the electrolyte is illustrated in figure 1.2. (a medium that provides the ion transport mechanism between the anode and the cathode necessary to maintain the electrochemical process).



**Fig. 1.1: The electrochemical reactor in the laboratory experiments. (1) DC power supply, (2) magnetic stirrer, (3) cover, (4) electrodes, (5) magnetic bar-stirrer, (6) wastewater and (7) electric wire**



**Fig. 1.2: Conceptual diagram of an electrochemical reactor**



- **Direct oxidation**

Pollutants are separated explicitly into two stages: (i) pollutants are diffused from the bulk solution to the anode surface and (ii) contaminant oxidation is done on the surface of the anode. The efficacy of electrochemical oxidation relies on the association between mass transmission of the substratum and electron transfer on the surface of the electrode.

- **Indirect oxidation**

An electro-generated strong oxidizing agent is formed on anodes surface during indirect electro-chemical oxidation and destroys in bulk solution organic compounds. Chlorine which is formed by anode chloride oxidation is the most popular electrochemical oxidant.

- **Process Design Issues**

The construction of the electrochemical oxidation device shall take account of electrode components, the cell architecture (configuration), working conditions and energy usage.

### III. APPLICATIONS OF ELECTROCHEMICAL OXIDATION IN WASTEWATER TREATMENT

The efficacy of the electrochemical oxidation method in the handling of numerous complicated waste water containing different contaminants has been examined as an efficient treatment process. In addition, substantial attempt has been made to remove electrochemical oxidation from micro-contaminants lately. Microorganisms may usually be disabled by the direct electrochemical mechanism or the generation of 'monster' agents (e.g.,  $\bullet\text{OH}$ ). The combination of the removal of

contaminants and wastewater disinfection in a single processing phase provides an appealing alternative, primarily in terms of water recycling and reuse where successful exclusion of pathogens is important to public health security.

Researchers also examined post-treatment of wastewater in slaughterhouse via electrochemical oxidation. Influential COD 220 mg/L, a current density of 30 mA/cm<sup>2</sup> and 55 min period for reaction defined the most favorable parameters. The outcome was 96.8% color elimination, 81.3% BOD removal, and 85.0% COD removal. The removal performance of textile wastewater by electrochemical oxidation was 78% of COD and 92% of turbidity in optimum operating conditions (initial pH 6.9, current density of 10 mA/cm<sup>2</sup>, conductivity of 3990 micro-s/cm and electrolysis period 10min). In maximizing settings, energy and electrode usage is measured at 0.7 kWh/kg COD (1.7 kWh/m<sup>3</sup>) and 0.2kg Fe/kg COD (0.5 kg Fe/m<sup>3</sup>). The highest COD removing was obtained by 68 per cent under operating conditions of 4 h reaction period and 79.9 mA/cm<sup>2</sup>, whereas originally the COD was 1,414 mg/L electro-chemically processed leachate use graphite electrode materials by Bashir et al. (2009). Around 73% of COD, 57% of TOC, 86% of color removals with a current density of 116.0 mA/cm<sup>2</sup> and 180 minutes of the reaction were obtained in another analysis performed by researchers. As an electrode anode, they used oxide-coated titanium. In continuous tubular reactor, the electrochemical treatment of wastewater-based industrial paint was investigated. Original COD density of 30°C,



35g/l of electrolyte and 7496 mg/L were analyzed in reaction time at the results of COD, colour and turbidity removals, with existing densities of 66.8 mA/cm<sup>2</sup>. The reactor had an ideal residence time of 6 hours for cost controlled methods, allowing the elimination of COD, color and turbidity, respectively, of 44.3%, 86.2% and 87.1%.

#### **IV. OPORTUNITIES AND CHALLENGES**

The existence, in conjunction with tighter limits, of toxins which are not treated by traditional biological and chemical therapies, suggested a lot of research work on waste disposal by electro-oxidation processes. Electrochemical oxidation has been described as an environmentally-friendly technology that is capable of extracting organic compounds entirely non-biodegradable and removing nitrogen organisms. The use of photovoltaic (PV) modules as a power supply is also expected to decrease operational costs for researchers in this area, who have recently mainly taken up electrochemical oxidation process.

High energy usage is typically important, which restricts the further marketable use in full scale. Two measures to minimize costs of care were taken: I the usage of this technology as a pretreatment or a polishing process, together with other technologies, and (ii) the use of electro-chemical oxidation of renewable energy sources. In addition to the usage of electricity, a variety of main problems are essential for the design of electrons and cells throughout the process design. This involves expense, protection, maintenance simplicity and usability. The efficiency of the electrodes must also be

preserved throughout the planned cell existence.

While electrochemical oxidation has been proven to be a theoretically feasible choice for removing organic contaminants, it has been stated that the ammonia has been partially oxidized to the ions. A solution to this problem may be plausible if electrochemical oxidation is used in conjunction with other processes such as ion exchange as a post-treatment stage. The researchers had thus shown that the positive findings produced by combined approaches for electrochemical oxidation were the foundations of potential work. The researchers were responsible for the management of industrial wastewaters. One of the main challenges before electrochemical oxidation is achieved is to create a sustainable process based on the combination of effective technology.

#### **V. CONCLUSION**

In conclusion, electrochemical oxidation stands as a highly promising and sustainable solution in the realm of wastewater treatment and environmental remediation. Its ability to efficiently degrade organic and inorganic pollutants, including recalcitrant compounds, demonstrates its versatility and efficacy in tackling pressing water quality issues. Moreover, the process offers several distinct advantages over conventional treatment methods, such as the elimination of chemical additives, reduced generation of secondary pollutants, and the potential for resource recovery.

Despite its undeniable potential, electrochemical oxidation does face certain challenges, such as electrode fouling, energy





consumption, and cost considerations. However, ongoing research and innovation in electrode materials, reactor designs, and process optimization are continuously addressing these obstacles, paving the way for further advancements and widespread implementation of the technology.

As the global demand for clean water and environmental preservation intensifies, electrochemical oxidation's role in achieving sustainable water management becomes increasingly critical. Collaborative efforts between academia, industry, and policymakers are essential to promote the development and deployment of electrochemical oxidation systems on a larger scale.

Looking ahead, it is imperative to continue exploring new applications, refining the technology, and understanding its potential impacts on the ecosystem to ensure responsible and effective implementation. By harnessing the power of electrochemical oxidation, we can move closer to a future where water resources are better protected, pollutants are efficiently removed, and our environment is safeguarded for generations to come.

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