



Application of HPLC-CAD in Pharmaceutical Analysis

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Abstract - High-performance liquid chromatography with charged aerosol detection (HPLC-CAD) has emerged as a powerful technique for pharmaceutical analysis. This review aims to provide a comprehensive overview of the applications of HPLC-CAD in the field of pharmaceutical analysis. The review covers the principles of HPLC-CAD, its advantages over other detection techniques, and its applications in various aspects of pharmaceutical analysis, including drug quantification, impurity analysis, stability studies, and bioavailability studies. The review also highlights the limitations and challenges associated with HPLC-CAD and provide insights into future perspectives in this area.

Keywords: HPLC-CAD, pharmaceutical analysis, drug quantification, impurity analysis, stability studies, and bioavailability studies.

I. Introduction

Liquid chromatography has taken a wonderful development since its discovery. High-Performance Liquid Chromatography (HPLC) is one of the significant and widely used techniques in analytical laboratories, to conduct proper analysis, and quality control is highly noticeable. With the vast range of compatibility with the gradient elution, the general detecting technique used is HPLC in a spectrophotometer. Although, Ultraviolet and other fluorescence findings have etched on their limits at the time of analysis of the molecules those are looking for a suitable chromophore or fluorophore. In this incident, the refractive index (R.I.) and an electrochemical (EC) detection or post-column derivatives 5 to detect UV that can be employed otherwise. Although, all of the options possess their limitations. Because of that, refractivity is quite sensitive which is not suitable for gradient preparation. The derivatives are quite effective for a skilled operator. Derivatizing is quite a touch to ensure another compound interacts differently along with the agent to derive.

In previous years, many evaporating detectors interact while developing with the scattered light to detect (ELSD). So, when applied in a pharmaceutical application, ELSD is not suitable for choice in segregating the impurities removal, which generally analyzes the relations to be upgraded introduced in a few years ago. Another analytical detector can be used as the nucleation light scattering detector (CNLS) to the process using a condensation nucleator.

Another analytical detector is the nano quantity analysis detector (NQAD). The reviewed article is based on the review of the article intended to provide an overall view of the used CAD up to the extent of the problems related to analytics while conducting pharmaceutical analysis.

II. Principles of HPLC-CAD

Chromatographic System

An aerosol dual-column system is used in the high-performance liquid chromatography-charged aerosol detection (HPLC-CAD) method to separate and identify chemicals. It does not need a stationary phase, in contrast to other types of chromatography, enabling the chemicals to stay in the gas phase. In order to separate distinct chemicals, HPLC-CAD makes use of the various motilities of charged particles. The analysis and study of pharmaceuticals often use this method. HPLC-CAD analysis is used in pharmaceutical analysis to find and evaluate quantities of relevant chemicals (Xie et al. 2021). It is an effective method that is often used to quantitatively assess contaminants, metabolites, natural products, and active medicinal components in pharmaceutical samples. It is also used to characterize such combinations by determining the key elements in a mixture of several substances. The chromatographic unit, a charged aerosol detector, and a data system are the three most crucial parts of an HPLC-CAD system. The chromatographic unit consists of two columns, one of which is

highly polar and the other non-polar, each having distinct properties. The sample's charged particles in the gas phase may be found using the charged aerosol detector. Finding the relevant chemicals also helps.

The data from the charged aerosol detectors and the chromatographic system are then processed and stored in the data system for further examination (Liu et al. 2023). In comparison to other chromatography methods, HPLC-CAD is a potent approach for pharmaceutical analysis and offers a number of benefits. It is a rapid and accurate method that may be used to recognize and measure the target chemicals. It can handle enormous sample quantities and is also rather simple to use. Although HPLC-CAD has the potential to be more expensive owing to its specific components, it does demand a stronger grasp of the instruments than other types of chromatography. High-performance liquid chromatography systems with computer-assisted detection software are referred to as HPLC-CAD, an automated chromatographic system that combines CAD (Computer Assisted Detection) with HPLC (High-Performance Liquid Chromatography). In order to interpret chromatographic data from a given standard or sample and determine the concentration of each component in the sample, the HPLC-CAD system uses a computer. It may also be used to locate unidentified substances in a sample (Yu et al. 2023). The examination of pharmaceuticals often uses HPLC-CAD. The technique is used to examine various chemicals found in a sample and also aids in the discovery of unidentified compounds.

Charged aerosol detection

In pharmaceutical analysis, a method known as HPLC-CAD is used to separate a sample into its constituent parts and then identify the chemicals based on variations in charge. By sweeping the detector with a charged aerosol of the sample, this is accomplished (Carnes et al. 2023). The charge detector is used to determine the size and charge of each component after first detecting the sample's constituent parts. The sample's components may then be compared and quantified by analyzers in order to determine the sample's identification, strength, safety, and/or purity. Active pharmaceutical ingredients (APIs) are identified by their purity, identity, strength, and quantity in a sample using HPLC-CAD.

The method is very precise and may be used to find minute impurities or charge discrepancies between two components. This makes it a crucial instrument for quality control in the production of pharmaceuticals. CAD is used in studies to locate and measure drug metabolites and evaluate the stability of various APIs. Additionally, it has been used to create tests for identifying drugs and figuring out pharmacokinetic factors (Zhao et al. 2021). The quantity of medication released from a dosage form, such as tablets or capsules, is also measured using HPLC-CAD. This helps to make sure the medicine is delivered at the proper pace for the body to use it effectively.



Additionally, it may be utilized to identify any differences in product release across batches of the same item. Pharmaceutical analysis is increasingly using HPLC-CAD (high-performance liquid chromatography-charged aerosol detection) for the identification of powdered and gaseous substances. Spraying a combination of the sample and the appropriate liquid mobile phase into a charged aerosol is the basic working concept of this approach (Boßmann et al. 2019). After that, the aerosol is sucked into a vacuum chamber and passed through an electrical field, which charges the aerosol droplets. The various components of the sample are divided according to their charges when the charged droplets go across this field, enabling their detection.

Working Principles

High-Performance Liquid Chromatography with Charged Aerosol Detection is known as HPLC-CAD. It is a method for identifying the chemical components contained in a sample that is used in pharmaceutical analysis. It combines mass spectrometry, charged aerosols, and chromatographic separation principles (Wei et al. 2022). The utilization of a mobile phase containing an analyte solution is the fundamental tenet of HPLC-CAD. The HPLC column is then injected with the sample. The sample's analytes are separated based on their characteristics as the mobile phase moves through the column. A mass spectrometer may ionize the sample's ions after the separation has taken place. After that, the ions are transported to an aerosol and electrically charged. After that, a detector receives the charged aerosols. A quantitative measurement of the analytes in the sample is then provided by the detector after it has read the electrical charge of the particles.

There are several uses for HPLC-CAD in pharmaceutical analysis. It may also be used to monitor the stability of pharmaceutical products and to assess the quality of the chemicals used in pharmaceutical formulations. It may also be utilized to locate the drugs' active components. It may be used to determine the strength of medications, evaluate their safety, and search for environmental remnants of active substances (Schilling and Holzgrabe 2020). Volumetry-based chromatography technique known as High-Performance Liquid Chromatography-Coulometric Array Detection (HPLC-CAD) is used to separate and identify various components in pharmaceutical samples. The fundamental idea underlying HPLC-CAD is that by passing a voltage-controlled current through a solution of a sample inside a mobile phase, the resultant Bolometric current generates an electrochemical signal that is proportional to the concentration of analyte in the sample. The CAD system then processes records, and analyzes this electrochemical signal, enabling the isolation and identification of various components in a sample.

Comparison with other detection Techniques

A potent method for the identification, quantification, and purity evaluation of a range of pharmaceutically active chemicals is HPLC-CAD (High-Performance Liquid Chromatography with Charged Aerosol Detection). This method allows for the identification of unidentified chemicals and the estimation of their relative quantities in a mixture. HPLC-CAD may also be used to evaluate the purity of final dosage forms and find impurities or contaminants in a sample (Langer and Süß 2021). The fundamental idea behind HPLC-CAD is the use of a liquid mobile phase that holds a dissolved sample inside a column. The HPLC system then divides the sample depending on factors including size and polarity. The Charged Aerosol Detection (CAD) system, which employs electrostatic charges to atomize the analyte before producing a signal, detects the analytes after they have been separated.

The quantity of analyte present is then determined by measuring the strength of the signal that is produced. When compared to other detection methods, HPLC-CAD offers various benefits (Gunsch et al. 2022). As an example, it offers a very low detection limit and is quick and accurate. Compared to conventional UV or mass spectrometry-based detection methods, HPLC-CAD is a lot more sensitive. This method is also quite effective and able to separate several components in a single run. For the identification, quantification, and purity evaluation of pharmaceutical substances, HPLC-CAD is a very helpful approach. It has several uses in pharmaceutical research and analysis and is capable of producing precise data in a short period of time. The pharmaceutical business uses the analytical method known as HPLC-CAD (High-Performance Liquid Chromatography with Coupled Atmospheric Pressure Chemical Ionization Detection) to analyze pharmaceutical substances (Xie et al. 2022). It is used to identify and quantify compounds in complicated mixtures by combining the high sensitivity of chemical ionization detection with the separation capability of HPLC.

III. Advantages of HPLC-CAD in Pharmaceutical Analysis

Universal Detection

As it has several benefits over more conventional analytical techniques, HPLC-CAD is commonly employed in pharmaceutical analysis (Qian et al. 2021). This technique allows for the accurate and quick detection of a wide variety of pharmaceutical and biological molecules, including medicines, metabolites, peptides, proteins, carbohydrates, and nucleic acids, throughout a large dynamic range. To get thorough and trustworthy findings, HPLC-CAD makes use of several independent wavelength detections. This approach may be used to quantify and validate chemicals since it has a large linear dynamic range. Due to its universal detector, which produces far fewer false positives than other techniques, HPLC-CAD is useful. In the presence of many forms of interference, such as salts, biological samples, chemotherapeutics, etc., it may also determine the identification and purity of substances (Ślawińska et al. 2021). HPLC-CAD offers data more quickly than other methods because of its excellent analytical speed efficiency. Additionally, due to its robustness, outcomes are dependable and constant. The HPLC-CAD approach is perfect for high throughput laboratory environments since it is simple to automate and incorporate into other automated systems. A contemporary tool utilized in the pharmaceutical analysis is HPLC-CAD. It creates a universal detection method by combining High-Performance Liquid Chromatography (HPLC) with Chemical Derivatization (CAD) (Huang et al. 2023). The extremely effective and sensitive HPLC-CAD technology can identify and measure several chemicals in intricate samples. The advantages of HPLC-CAD make it the best approach for pharmaceutical analysis in terms of performance, sensitivity, and ease. At trace levels, HPLC-CAD can identify and distinguish substances such as organic acids, neutral medicines, and their metabolites. This makes it perfect for a variety of pharmaceutical analyses, such as the identification of drugs, the measurement of activity, and the testing of potency. Additionally, it reduces the time required for all pharmaceutical compound analyses (Roslon et al. 2022). In comparison to conventional HPLC-UV-based procedures, HPLC-CAD has a number of benefits, including improved selectivity and sensitivity, increased selectivity of detection, and a larger linear range.



Non-destructive detection

The ability to identify substances without causing damage is the major benefit of employing HPLC-CAD in pharmaceutical analysis. This indicates that no sample destruction is required throughout the testing procedure. Instead, the sample is examined whole, enabling a considerably more accurate analysis and making subsequent testing of samples for quality control reasons simple and accurate. A smaller sample size is needed for HPLC-CAD testing, on the order of microliters, which also saves time (Ding et al. 2022). The test's excellent sensitivity and accuracy are additional benefits. The HPLC-CAD approach enables the identification of even the lowest trace elements by detecting analytes at levels as low as nanograms in a sample. This is especially helpful for both assessing medication content and locating contaminants in medicines. Likewise, HPLC-CAD can distinguish and identify complicated combinations of substances. HPLC-CAD runs quickly. It is far more efficient and economical than other analytical techniques and tests may be completed in as little as a few minutes. Regular quality control or process monitoring in the pharmaceutical business makes it perfect (Infantes-Garcia et al. 2021). It is simple to collect the test findings and interpret them to provide accurate and repeatable data.

High Precision: HPLC-CAD systems use high-precision detectors and columns, enabling more accurate and sensitive analysis of pharmaceutical samples. Since the compositions of medications and other pharmaceutical items must be exact and reliable, better sensitivity and accuracy are crucial in pharmaceutical analysis.

Faster Analysis: Before sample analysis, traditional HPLC systems need substantial sample preparation and column conditioning. Since the detector doesn't need any further preparation, HPLC-CAD systems do away with the time-consuming pre-analysis preparation processes (Wang et al. 2020). As a consequence, HPLC-CAD systems can analyze and distinguish pharmaceutical components with great speed and precision.

Controls Contamination: Since solvents and other pollutants are not necessary with HPLC-CAD systems, the findings are more accurate. Additionally, there is no chance of contamination from these solvents or reagents since no extra reagents are introduced to the sample.

Cost Savings: HPLC-CAD systems have the ability to reduce costs while simultaneously delivering a quicker analytical time and greater accuracy. Reagents, solvents, and columns may all be removed from the analytical process to significantly reduce costs (Ravichandra Reddy et al. 2022). Pharmaceutical businesses may benefit from an enhanced analytical procedure that is both inexpensive and efficient by making an investment in a reliable HPLC-CAD system.

Detection of non-chromophore and non-UV absorbing compounds

The capacity of HPLC-CAD to identify non-chromophore and non-UV absorbing substances is its key benefit. Even though they share certain physicochemical characteristics with chromogenic chemicals, these substances may nevertheless be distinguished from them. Additionally, the measurement of minute contaminants in complex matrices and the identification of novel or unidentified chemicals are also excellent uses for HPLC-CAD (Otašević et al. 2021). This method is helpful for a broad range of pharmaceutical analytical applications, including developing drug formulations, profiling impurities, determining potency, and evaluating for stability. In addition to having a much quicker analytical time than standard HPLC, HPLC-CAD is also more economical and effective. The quantification of target molecules in complex matrices, such as plasma or urine samples, is another use for

HPLC-CAD. HPLC-CAD is an effective instrument for pharmaceutical analysis since it offers a thorough and precise evaluation of a drug's chemical components.

Researchers may swiftly detect minuscule quantities of substances in a sample using this analytical method, as well as calculate the concentrations of contaminants like metabolic byproducts and genotoxins (Walther et al. 2023). Non-chromophoric and non-UV absorbing chemicals, which are better able to avoid identification by conventional chromatography procedures, may be found using HPLC-CAD. Researchers may identify various chemicals, measure their amounts, and evaluate their chemical characteristics by using HPLC-CAD to examine complicated materials. Understanding a drug's makeup and potential adverse effects helps producers create safer and more effective medications. HPLC-CAD is well suited for the detection of tiny drug particles like those present in nanomedicines. This makes it possible for researchers to analyze medication delivery systems and track the timing of their efficient release (Shankar et al. 2022). Drug identity and purity must be established in order for new pharmaceuticals to be approved, and HPLC-CAD assists with this process. Compared to conventional high-performance liquid chromatography (HPLC), HPLC-CAD is an analytical method with significant benefits.

Quantification of complex mixtures

For a variety of reasons, HPLC-CAD is helpful in pharmaceutical analysis. The first benefit is that complicated mixes may be quantified with great accuracy. Comparing HPLC-CAD to other spectroscopic techniques, we can see that it gives better resolution and sensitivity. This makes it possible to identify low-level constituents, which is very useful for medicinal applications. The inclusion of a CAD detector enhances the analysis's selectivity, enabling precise trace-level identification and quantification of individual components in complicated mixtures (Zhao et al. 2022). Both polar and non-polar molecules may be detected with HPLC-CAD, which can also be used with low- or non-volatile samples. Finally, the system's affordability and usability make it appropriate for standard pharmaceutical analysis. To swiftly and precisely quantify complex mixtures, such as active pharmaceutical components, metabolites, and drug compounds in pharmaceutical formulations, HPLC-CAD may be utilized in pharmaceutical analysis. HPLC-CAD is more rapid and precise than conventional analytical techniques, and it is also exceptionally compatible with a wide range of mobile phases and columns. Fragile chemicals benefit from their least intrusive nature and non-destructive nature toward the sample.

First, it is easy to use and inexpensive. HPLC-CAD allows users to screen samples fast, which significantly reduces the amount of time required for analysis (Kurmi et al. 2021). This lowers the cost of doing studies since fewer samples are required.

Second, HPLC-CAD is an accurate and dependable method. It is a crucial tool for pharmaceutical research since it can quantitatively analyze a broad variety of chemicals in a single examination. The method measures drug concentrations present in sample mixes with great accuracy and precision.

Third, HPLC-CAD is a well-known and respected technology in the pharmaceutical sector. The method is simple to use and yields reliable outcomes. These factors make HPLC-CAD a reliable technique for pharmaceutical analysis.

The method that pharmaceutical research is carried out has been transformed by HPLC-CAD (Shi et al. 2023). It is a potent, affordable, trustworthy, and well-respected analytical technique that aids in

accelerating the discovery of new drugs and ensuring their effectiveness and safety.

Reduced sample preparation

Particularly for procedures involving complex matrices, such as pharmaceuticals, HPLC-CAD may minimize the amount of sample preparation necessary. Additionally, it lessens the need for time-consuming and expensive analytical techniques like gas chromatography and liquid chromatography-mass spectrometry (Guevara-Zambrano et al. 2023). This may significantly reduce the amount of time and money spent on sample preparation and analysis, particularly when examining the quality control of several samples. Short-chain organic acids, fragmented molecules, and complicated secondary compounds may all be quantified in medication sample data using HPLC-CAD. Greater speed and accuracy of outcomes are the benefits of this.

The study of pharmaceutical substances and materials is done quantitatively and qualitatively using the potent analytical instrument known as HPLC-CAD (High-Performance Liquid Chromatography-Coupled Array Detection). With the use of this technology, complicated samples may be broken down into their component parts and quantified. Multiple samples can also be compared to look for any noteworthy trends or variances (Asthana et al. 2020). Since less organic solvent is used than with conventional procedures, this approach greatly lowers sample preparation's time and cost. Additionally, HPLC-CAD does away with the requirement for time-consuming column treatments, making it a quick and affordable analytical technique.

HPLC-CAD is the best technology for the systematic investigation of pharmaceuticals and drug candidates since it can evaluate several samples at once. The sensitivity and precision needed for analytical investigations are provided by this technology, which can detect substances at levels as low as a trace to nanograms. For the examination of medicines, HPLC-CAD (High-Performance Liquid Chromatography with Charged Aerosol Detection) is a helpful instrument (Ahmad et al. 2021). It creates an analyzing system that can detect and identify chemicals considerably more easily and affordably than conventional methods by combining chromatographic separation with mass spectrometric detection. Due to the shorter time needed for sample preparation, HPLC-CAD enables the analysis of pharmaceutical samples considerably faster and simpler than it has in the past. The analysis time is reduced by around 80%, making it possible to evaluate more samples in less time (Liu et al. 2021). In comparison to traditional approaches, HPLC-CAD offers substantially improved specificity and selectivity since it can identify a broad variety of substances and delivers comprehensive mass spectrum data.

Additionally, the capacity to resolve baselines enables the measurement of specific chromatogram peaks. Because of this, HPLC-CAD is a precise and trustworthy analytical instrument for pharmacological analysis. Due to its capacity to shorten the time required for sample preparation and analysis, HPLC-CAD is a useful tool in the pharmaceutical analysis process (Ahmad et al. 2019). It is an excellent instrument for drug analysis since it can swiftly separate and resolve the components of complicated combinations.

IV. Different Applications of HPLC-CAD in Pharmaceutical Analysis

Analysis of pharmaceuticals frequently makes use of a powerful technique known as High-Performance Liquid Chromatography with Charged Aerosol Detection, or HPLC-CAD for short. In comparison to

other detection methods, HPLC-CAD has a number of features, which makes it especially ideal for the analysis of pharmaceutical compounds. One major application of HPLC-CAD in pharmaceutical studies is the identification of drug contaminants (Kurmi et al. 2021). Substances used in the pharmaceutical industry frequently contain impurities, which can be the consequence of either the manufacturing process itself or the gradual deterioration that occurs over time. The HPLC-CAD methodology is a sensitive and targeted detection method that can distinguish and assess these impurities. Using this method, the purity of pharmaceutical goods and their overall safety are ensured. The CAD detector is suitable for the study of a variety of impurities because it is able to detect a wide range of compounds, including those that do not absorb UV light and those that have low volatility.

An important application is the measurement of active pharmaceutical ingredients (APIs) in therapeutic formulations. Even when working with complex matrices, HPLC-CAD is able to produce reliable and precise measurements of APIs. The CAD detector is able to perform universal detection because it monitors the aerosol created by the eluting chemicals. This occurs regardless of the chromophoric properties of the compounds being analyzed. The examination of stability-indicating methods (SIMs) for pharmaceuticals also requires the use of HPLC-CAD. As a consequence, HPLC-CAD is very flexible and can be used to analyze a wide range of medication formulations, including those that include multiple active components or UV-absorbing excipients (Gunsch et al. 2022). In order to ensure the consistency of pharmaceutical formulations, stability investigation methods (SIMs) are developed to recognize and quantify degradation products that may emerge with the passage of time or in response to particular stimuli. Because of the sensitive detection that HPLC-CAD provides, it is now able to identify and quantify the degradation products that have been produced. Analyzing the degradation patterns of medicine formulations is one of the applications for HPLC-CAD, which is also used in the investigation of bioavailability and bioequivalence studies. The establishment of appropriate storage settings and shelf-life forecasts is made easier with HPLC-CAD's assistance.

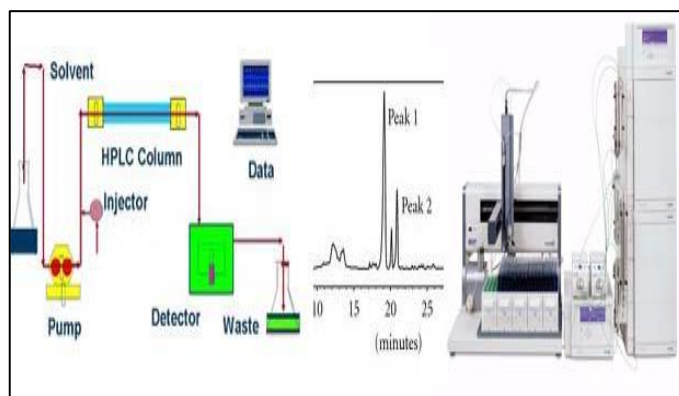


Figure 1: High-Performance Liquid Chromatography

(Source: Gunsch et al. 2022, p-96)

These studies either examine the pharmacokinetic properties of several medication formulations or evaluate the generic counterpart of medicine in relation to the product that serves as its reference. The examination of chemicals that may be extracted from and leached from pharmaceutical

packaging materials is another area in which HPLC-CAD is put to use. The precise assessment of drug concentrations in biological samples, such as plasma or urine, made possible by HPLC-CAD provides important details about the distribution, metabolism, and excretion of drugs.

It is possible for the materials used in packaging drugs to give out trace quantities of chemicals that can react with the drugs themselves and put their stability or safety at risk. HPLC-CAD is a helpful analytical technique that is used in the research of pharmaceuticals. It makes it easier to identify and quantify extractable and leachable compounds, which is necessary to both meet regulatory criteria and ensure the safety of pharmaceutical products. HPLC-CAD is also an important part of the study of medicines (Wang et al. 2020). The evaluation of bioavailability and bioequivalence, the identification of medication contaminants, the quantification of active pharmaceutical ingredients (APIs), the analysis of stability-indicating procedures, and the analysis of compounds that can be extracted or leached are all examples of their applications. Due to its sensitivity, selectivity, and universal detection capabilities, HPLC-CAD is an essential technology for ensuring the quality, safety, and efficacy of pharmaceutical products.

Drug Quantification

This provides information regarding the stability and shelf life of pharmacological formulations. The sensitivity and selectivity of HPLC-CAD allow for the accurate identification and quantification of degradation products, ensuring the purity and efficacy of pharmaceutical products. HPLC-CAD is frequently used in investigations of bioavailability and bioequivalence. It helps in the development and validation of stability-indicating procedures. These studies either evaluate the generic equivalency of a medicine in relation to its reference product or compare the pharmacokinetic properties of multiple different drug formulations. By accurately measuring the amount of a drug that is present in biological fluids like plasma or urine, HPLC-CAD is able to provide valuable insight into the processes of medicine absorption, distribution, metabolism, and excretion. The evaluation of extractable and leachable compounds from pharmaceutical packaging materials is another field in which HPLC-CAD is put to use (Yu et al. 2023). This data helps regulatory filings and contributes to the determination of the bioavailability and bioequivalence of medical medications.

The materials used for packing drugs may off-gas trace quantities of chemicals, some of which have the potential to interact with the drugs themselves, so compromising their quality and safety. With the help of HPLC-CAD, these extractable and leachable substances may be identified and quantified, which ensures that regulatory criteria are satisfied and that the integrity of pharmaceutical products is maintained. HPLC-CAD is a versatile and essential instrument for pharmaceutical analysis. Applications of this technology include the study of chemicals that can be extracted or leached, the exploration of bioavailability and bioequivalence, the assessment of contaminants, and the measurement of active pharmaceutical ingredients (APIs). Stability-indicating procedures are another application of this technology. The creation, quality assurance, and safety of pharmaceutical goods are all improved by the characteristics of HPLC-CAD, which include sensitivity, selectivity, and universal detection. These capabilities make it possible to conduct an accurate and trustworthy analysis of pharmaceutical samples.

Impurity analysis

As a result of its many applications, High-Performance Liquid Chromatography with Charged Aerosol Detection, or HPLC-CAD, has become an essential tool in the pharmaceutical analysis industry. The analysis of drug contaminants is an important application that can benefit from the sensitive and targeted detection that HPLC-CAD provides. The detection and assessment of contaminants that may emerge either as a result of the production processes themselves or as a byproduct of degradation are the means by which the purity and safety of pharmaceutical substances are maintained. Due to its ability to identify chemicals without the need for UV absorption and its low volatility, HPLC-CAD is ideally suited for the investigation of impurities in a wide variety of medication formulations (Xie et al. 2021). Another important application for this technique is the measurement of active pharmaceutical ingredients (APIs) in therapeutic formulations. Even in the presence of complex matrices, HPLC-CAD is able to deliver accurate and reliable quantification of APIs. The charged aerosol detection method allows for universal detection regardless of the chromophoric properties of a drug or the presence of UV-absorbing excipients. Because of its versatility, HPLC-CAD is a great option for the evaluation of various medication formulations. It also supports formulation development, quality control, and batch-to-batch consistency. Sims for pharmaceutical stability-indicating techniques (SIMs) also largely rely on HPLC-CAD. HPLC-CAD is a fantastic option for the analysis of various medication formulations. These methods are intended to identify and quantify the degradation products that may be produced over a period of time or as a result of particular conditions.

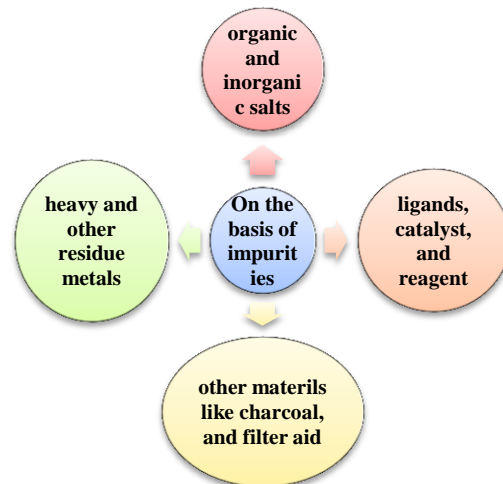


Figure 2: Classification of Impurity

(Source: Created by author)

Stability studies

This provides vital information regarding the consistency and duration of the shelf life of pharmaceutical formulations. Because of its sensitivity and selectivity, HPLC-CAD makes it possible to accurately identify and quantify degradation products. This helps with the assessment of the quality and safety of pharmaceutical products and

contributes to the development and validation of stability-indicating procedures. HPLC-CAD is also necessary for the research of bioavailability and bioequivalence. These studies either examine the pharmacokinetic properties of several medication formulations or evaluate the generic counterpart of medicine in relation to the product that serves as its reference (Schilling and Holzgrabe 2020). By accurately measuring the amount of a drug that is present in biological fluids like plasma or urine, HPLC-CAD is able to provide valuable insight into the processes of medicine absorption, distribution, metabolism, and excretion.

The evaluation of chemicals that may be extracted from and leached from pharmaceutical packing materials is another field in which HPLC-CAD is put to use. This information is vital for determining the efficacy and safety of pharmaceutical goods and for supporting regulatory filings. Materials used for packaging drugs may give out minute quantities of chemicals, some of which have the potential to interact with the drugs themselves, so compromising their efficacy and safety. HPLC-CAD is a flexible and effective technique for pharmaceutical research, with applications in impurity analysis, API quantification, stability-indicating methods, bioavailability and bioequivalence investigations, as well as the study of extractable and leachable substances. These extractable and leachable chemicals can be identified and quantified using HPLC-CAD, which ensures regulatory compliance and preserves the integrity of pharmaceutical goods (Zhao et al. 2021). Its sensitivity, selectivity, and universal detection capabilities make it a priceless tool for pharmaceutical scientists because they enable precise and dependable analysis while maintaining the quality, safety, and effectiveness of medication products.

Bioavailability studies

Due to its outstanding sensitivity and selectivity, HPLC-CAD performs exceptionally well in the research of drug contaminants. This is one of the most prominent areas in which it is utilized. It allows for the detection and measurement of impurities that may become present during the manufacturing process or as a result of the degradation of products throughout the course of time. The measurement of active pharmaceutical ingredients (APIs) in therapeutic formulations also makes considerable use of HPLC-CAD. HPLC-CAD is essential in ensuring the safety and purity of pharmaceutical substances, which helps companies comply with regulations and maintain the standard of their medicinal goods. In addition, HPLC-CAD is essential in ensuring the safety and purity of pharmaceutical substances.

In contrast to more traditional methods of detection, HPLC-CAD has universal detection capabilities. These capabilities enable precise readings to be obtained regardless of the chromophoric features of the chemicals being analyzed or the presence of UV-absorbing excipients in the sample (Hashimoto et al. 2021). Because of this, it is the greatest alternative for the study of intricate pharmacological formulations, assuring precise API quantification and supporting formulation development and quality control. Another area in which HPLC-CAD excels is in the analysis of stability-indicating techniques (SIMs). These methods are devised in order to recognize and quantify degradation products, which may emerge with the passage of time or as a result of particular conditions.

Formulation analysis

These studies either examine the pharmacokinetic properties of several medication formulations or evaluate the generic counterpart of medicine in relation to the product that serves as its reference. Drug concentrations

in biological samples such as plasma or urine can be precisely measured with the help of HPLC-CAD, which can provide essential information on drug absorption, distribution, metabolism, and excretion. Another area in which HPLC-CAD is utilized is for the analysis of chemicals that can be extracted from and leached from pharmaceutical packaging materials. This can be done to determine the safety of the product. It is possible for the materials used in packaging drugs to give out trace quantities of chemicals that can react with the drugs themselves and put their stability or safety at risk. HPLC-CAD makes it easier to detect and quantify these extractable and leachable components, which helps to assure regulatory compliance and protect the integrity of pharmaceutical items (Infantes-Garcia et al. 2021).

To summarize, HPLC-CAD is a flexible and effective technique for pharmaceutical analysis. A few of its many applications include things like the research of drug contaminants, the measurement of active pharmaceutical ingredients (APIs) in formulations, stability-indicating procedures, bioavailability, and bioequivalence studies, and the analysis of extractable and leachable compounds. Due to its sensitivity, selectivity, and comprehensive detection capabilities, High-Performance Liquid Chromatography with Charged Aerosol Detection (HPLC-CAD) is an essential technology for ensuring the quality, safety, and efficacy of pharmaceutical products. High-Performance Liquid Chromatography with Charged Aerosol Detection (HPLC-CAD) has revolutionized pharmaceutical analysis thanks to its extensive range of applications.

Dissolution testing

One notable application is the analysis of toxins in pharmaceuticals. For the purpose of locating and quantifying contaminants in pharmaceutical drugs, there is available a detection method known as HPLC-CAD that is both sensitive and targeted. This is absolutely necessary in order to guarantee the quality and integrity of any therapeutic products. The measurement of active pharmaceutical ingredients (APIs) in therapeutic formulations is a crucial application. HPLC-CAD is well suited for impurity analysis because it can identify a wide variety of compounds, including those without UV absorption or with low volatility. One of the most important applications for HPLC-CAD is the measurement of APIs (Zhao et al. 2022). Even in the presence of complex matrices, HPLC-CAD is able to deliver accurate and reliable quantification of APIs. The chromophoric properties of the compounds do not affect the ability of the CAD detector to detect the aerosol created by the eluting chemicals. As a consequence of this, HPLC-CAD is extremely versatile and may be applied to the analysis of a broad variety of prescription formulations. This includes formulations that contain multiple active components or UV-absorbing excipients.

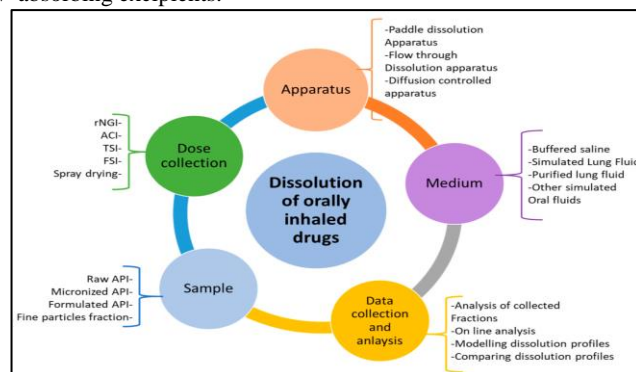


Figure 3: Dissolution testing
(Source: Zhao et al. 2022, p-128)

Sims for pharmaceutical stability-indicating techniques (SIMs) also frequently make use of HPLC-CAD. These methods, which strive to identify and quantify degradation products that could arise over time or under particular situations, maintain the stability of drug formulations by identifying and quantifying the potential for their development. Due to the high sensitivity and selectivity of HPLC-CAD, it is an excellent choice for identifying and quantifying the products of this degradation process. Tracking the degradation patterns of drug formulations is what allows HPLC-CAD to predict the shelf life of pharmaceutical products and assist in the design of acceptable storage settings. Bioavailability and bioequivalence research are highly dependent on HPLC-CAD.

Process optimization

High-Performance Liquid Chromatography with Charged Aerosol Detection (HPLC-CAD) has become a useful analytical method with a variety of applications in the pharmaceutical industry. Because of its outstanding sensitivity and selectivity, HPLC-CAD performs exceptionally well in a number of key applications, including the analysis of drug contaminants. It makes it possible to identify and quantify contaminants that may occur during the production processes of pharmaceutical substances or as degradation products over time. This is done so that the purity and safety of pharmaceutical substances may be ensured. For the purpose of accurately measuring active pharmaceutical ingredients (APIs) in prescription formulations, HPLC-CAD is an absolute necessity. This is true irrespective of the chromophoric properties of the APIs or the presence of UV-absorbing excipients.

Because it is capable of universal detection, high-performance liquid chromatography-computer-assisted development (HPLC-CAD) is very flexible for the investigation of complex matrices. When it comes to stability-indicating methods (also known as SIMs), HPLC-CAD excels in yet another significant area (Carnes et al. 2023). By accurately detecting and measuring breakdown products, it contributes to the establishment of appropriate storage conditions and the estimation of the amount of time pharmaceutical formulations can remain viable for use. In addition, HPLC-CAD can enhance bioavailability and bioequivalence investigations since it can precisely detect drug concentrations in biological samples and provide information on drug absorption, distribution, metabolism, and excretion.

It is used to analyze extractable and leachable compounds from pharmaceutical packaging materials as a final step in ensuring regulatory compliance and protecting the integrity of pharmaceutical products. This stage is preceded by the analysis of pharmaceutical packaging materials. In conclusion, High-Performance Liquid Chromatography with Charged Aerosol Detection (HPLC-CAD) has found a number of applications in the field of pharmaceutical analysis. This technology is both adaptable and reliable, and it makes it possible to detect, quantify, and characterize a variety of components that are essential to the upkeep of the quality and safety of pharmaceutical formulations.

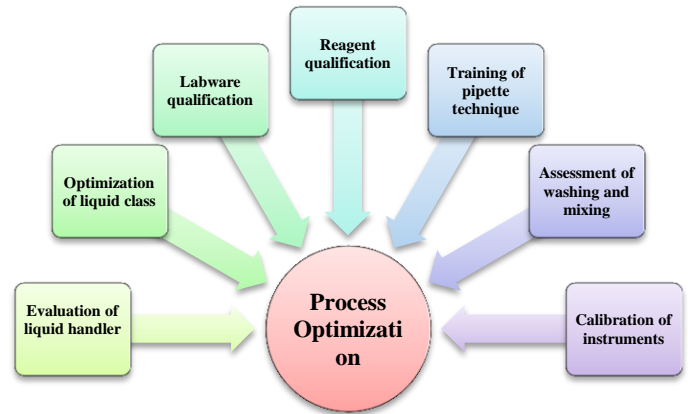


Figure 4: Process Optimization
(Source: Created by author)

V. Limitations and Challenges of HPLC-CAD

High-Performance Liquid Chromatography with Charged Aerosol Detection, or HPLC-CAD, is a potent analytical method with several advantages for pharmaceutical investigation. However, just like every analytical technique, HPLC-CAD has certain drawbacks and unique difficulties. The efficiency and dependability of HPLC-CAD in the pharmaceutical analysis must be maximized, which requires an understanding of these constraints and difficulties. The relatively greater limit of detection (LOD) of HPLC-CAD compared to other detection techniques like UV or mass spectrometry is one of its main drawbacks.

Since HPLC-CAD often has a greater LOD, its sensitivity to identifying low-level analytes may be reduced. When measuring APIs in low-concentration formulations or evaluating trace contaminants, this might be a considerable disadvantage (Kurmi et al. 2021). Consequently, different detection methods may need to be taken into account for ultra-trace analysis or applications needing very low LODs (Guevara-Zambrano et al. 2023).

The possibility of matrix effects is yet another drawback. Matrix effects happen when the sample matrix affects how well the HPLC-CAD system performs, which results in erroneous quantification. The co-elution of sample components, ion suppression or enhancement, or interference from sample matrices such as excipients or contaminants may all result in matrix effects. In order to reduce or attenuate matrix effects and guarantee precise quantification of the target analytes, careful technique development and optimization are required. HPLC-CAD's capacity to identify everything may be useful, but there are drawbacks as well. Since the CAD detector monitors the whole aerosol response, it

does not respond differently to different analytes. As a result, co-eluting substances or matrix elements may prevent the detection and measurement of the target analytes (Gunsch et al. 2022). To reduce interference and guarantee accurate measurement of target analytes, peak purity evaluation, and adequate chromatographic separation are essential. Setting up and maintaining post-column systems is another difficulty in HPLC-CAD. Nebulizers and aerosol generators, which are needed for HPLC-CAD and need careful calibration and routine maintenance to maintain constant performance, are used. The nebulizer is susceptible to blockage or drift, which might change the responsiveness or signal strength. The reliability and repeatability of HPLC-CAD measurements must be maintained by proper system setup, regular maintenance, and adherence to suggested procedures. In terms of its compatibility with various mobile phases and solvents, HPLC-CAD also has limits.

Sensitivity limitations

Future developments in HPLC-CAD are also anticipated to benefit from ongoing breakthroughs in column technology. New stationary phases, such as those with enhanced selectivity and resolution, may increase peak capacity and separation efficiency. As a consequence, complicated mixtures would be better separated, peak shapes would be improved, and HPLC-CAD analysis would be more sensitive. Additionally, the creation of hybrid column technologies, including monolithic columns or core-shell particles, may lead to shorter analysis times and greater efficacy, improving the overall performance of HPLC-CAD systems. The development of in-line and online sample preparation methods combined with HPLC-CAD offers another potential prospect.

Matrix Effects

The creation of predictive models for impurity detection and quantification, stability forecasting, or formulation optimization may also be facilitated by machine learning methods. These developments would make data-driven decision-making, more rapid and effective pharmacological analysis, and better-quality control possible. HPLC-CAD in pharmaceutical analysis has bright future prospects. The capabilities and uses of HPLC-CAD are anticipated to be significantly improved by improvements in sensitivity, integration with complementary methods, downsizing, column technology, online sample preparation, and the inclusion of AI-based technologies. These developments would lead to more precise, effective, and thorough pharmaceutical analysis, which would eventually improve medication development, quality assurance, and patient safety.

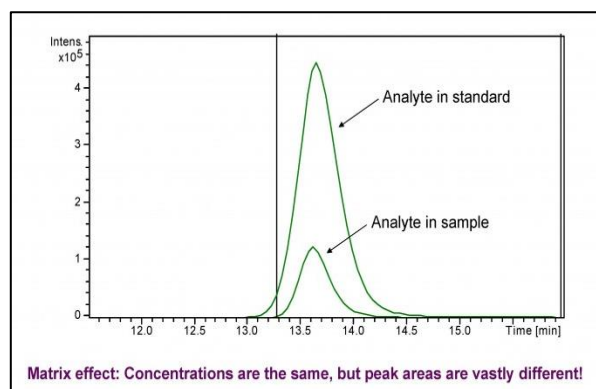


Figure 5: Matrix Effects

(Source: Gunsch et al. 2022, p-92)

Method development challenges

HPLC-CAD may be combined with sophisticated data processing and chemometric tools to improve data analysis, pattern identification, and data visualization, enabling thorough and effective data interpretation. The creation of portable and compact HPLC-CAD systems is a developing trend with prospective applications. HPLC-CAD apparatus might be made smaller to provide advantages including less sample and solvent consumption, improved mobility, and on-site analysis capabilities. This may be helpful in situations when access to centralized laboratory facilities is potentially restricted, such as point-of-care testing, field analysis, or resource-constrained settings. HPLC-CAD systems might be made smaller, which would allow decentralized pharmaceutical analysis and speedier analysis and decision-making.

Lack of standardized methodologies

Online sample preparation methods, including liquid-liquid extraction (LLE) or solid-phase extraction (SPE), may accelerate sample preparation, minimize manual handling, and boost the effectiveness of pharmaceutical analysis as a whole. The HPLC-CAD process may be seamlessly integrated with sample preparation procedures to save time and money while retaining great analytical performance. Using machine learning and artificial intelligence (AI) in HPLC-CAD data processing is a cutting-edge field with enormous promise. Artificial intelligence-based methods may help with automated peak recognition, baseline correction, and data interpretation, minimizing the need for human data processing and boosting analytical speed and precision.

VI. Future Perspectives

HPLC-CAD has a bright future in pharmaceutical analysis, with prospective advances that might expand its capabilities and get over current constraints. Future prospects and many important development areas are envisaged. Enhancing the sensitivity and detection limits of HPLC-CAD is one area of future attention. The signal response for low-level analytes is being improved, and more sensitive aerosol detection devices are being developed. The ability to analyze trace contaminants and medication formulations with ultra-low concentrations is made possible by improvements in detector technology, aerosol production, and signal amplification methods. With this increased sensitivity, HPLC-CAD might be used in more situations that call for very sensitive detection, including pharmacokinetic investigations or the study of powerful medicines. The integration of HPLC-CAD with various analytical methods and technologies is another potential for the future. HPLC-CAD and mass spectrometry (MS) working together may provide complementary data that improve analyte identification and characterization. Comprehensive pharmaceutical analysis is made possible by the combination of HPLC-CAD with MS, which may provide improved selectivity, precise mass determination, and structure elucidation capabilities.

Advances in CAD Technology

The nebulizer is susceptible to blockage or drift, which might change the responsiveness or signal strength. The reliability and repeatability of HPLC-CAD measurements must be maintained by proper system setup, regular maintenance, and adherence to suggested procedures. In terms of its compatibility with various mobile phases and solvents, HPLC-CAD

also has limits. The measurement of aerosol particles produced by the mobile phase is the foundation of the HPLC-CAD aerosol detection concept (Liu et al. 2021). For this, it's important to take the solvent composition and compatibility with the CAD system under careful consideration. The sensitivity and dependability of the detection may be compromised by solvents that have a high surface tension or low volatility. For HPLC-CAD to work at its best, the composition of the mobile phase must be optimized and the right solvents must be used. The price of HPLC-CAD equipment might be another issue. In comparison to other detection techniques, HPLC-CAD analysis's equipment and consumables may be more costly. For labs with little budgets or small-scale pharmaceutical analysis operations, this may provide cost challenges. When determining whether to deploy HPLC-CAD as the principal detection method or to investigate other approaches, cost factors must be taken into account. HPLC-CAD technique creation and optimization might take a lot of time and effort. It takes extensive knowledge and experience to choose the proper column, mobile phase composition, and detection settings. To obtain the necessary separation and detection performance, method development may include several iterations and optimization procedures. For effective method creation and implementation, sufficient resources, time, and experience are required. Temperature and humidity levels may also affect how well HPLC-CAD performs (Qiu et al. 2021). The stability and repeatability of the aerosol formation may be impacted by changes in the ambient temperature and humidity, which can cause changes in the detector response. To reduce the influence of external variables on HPLC-CAD data, temperature management and the maintenance of consistent lab conditions are crucial.

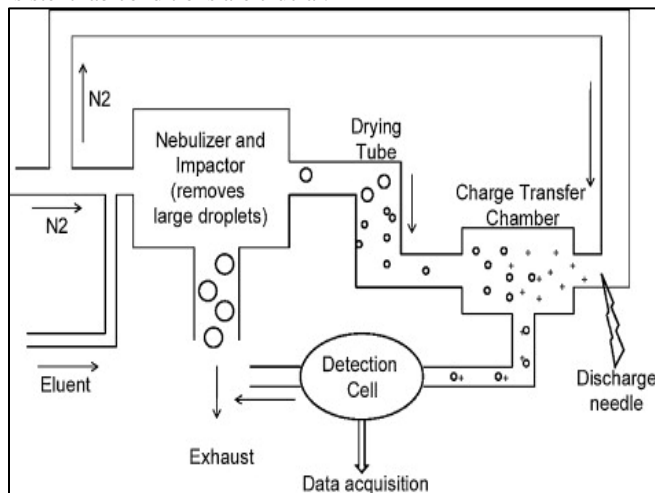


Figure 6: Charged Aerosol Detection

(Source: Qiu et al. 2021, p-82)

Combination with other detection techniques

Since HPLC-CAD often has a greater LOD, its sensitivity to identifying low-level analytes may be reduced. When measuring APIs in low-concentration formulations or evaluating trace contaminants, this might be a considerable disadvantage. Consequently, different detection methods may need to be taken into account for ultra-trace analysis or applications needing very low LODs. The possibility of matrix effects is yet another drawback. Matrix effects happen when the sample matrix

affects how well the HPLC-CAD system performs, which results in erroneous quantification. The co-elution of sample components, ion suppression or enhancement, or interference from sample matrices such as excipients or contaminants may all result in matrix effects.

In order to reduce or attenuate matrix effects and guarantee precise quantification of the target analytes, careful technique development and optimization are required. HPLC-CAD's capacity to identify everything may be useful, but there are drawbacks as well. Since the CAD detector monitors the whole aerosol response, it does not respond differently to different analytes. As a result, co-eluting substances or matrix elements may prevent the detection and measurement of the target analytes. To reduce interference and guarantee accurate measurement of target analytes, peak purity evaluation, and adequate chromatographic separation are essential. Setting up and maintaining post-column systems is another difficulty in HPLC-CAD. Nebulizers and aerosol generators, which are needed for HPLC-CAD and need careful calibration and routine maintenance to maintain constant performance, are used.

Method development strategies

The integrity and dependability of HPLC-CAD measurements must be maintained by adequate training of analysts, adherence to standard operating procedures, and compliance with regulatory standards. HPLC-CAD has several drawbacks and obstacles even though it has many benefits for pharmaceutical analysis. Higher LODs, possible matrix effects, co-eluting substance interference, system setup and maintenance requirements, solvent compatibility, cost concerns, difficult technique development, and the demand for routine calibration and validation are a few of these. Pharmaceutical analysts may use HPLC-CAD successfully and overcome its limits by being aware of and resolving these issues, assuring accurate and trustworthy findings in pharmaceutical analysis. High-Performance Liquid Chromatography with Charged Aerosol Detection, or HPLC-CAD, is a potent analytical method with several advantages for pharmaceutical investigation. However, just like every analytical technique, HPLC-CAD has certain drawbacks and unique difficulties. The efficiency and dependability of HPLC-CAD in the pharmaceutical analysis must be maximized (Dykstra et al. 2021). Which requires an understanding of these constraints and difficulties. The relatively greater limit of detection (LOD) of HPLC-CAD compared to other detection techniques like UV or mass spectrometry is one of its main drawbacks.

Standardization of HPLC-CAD methodologies

The measurement of aerosol particles produced by the mobile phase is the foundation of the HPLC-CAD aerosol detection concept. For this, it's important to take the solvent composition and compatibility with the CAD system under careful consideration. The sensitivity and dependability of the detection may be compromised by solvents that have a high surface tension or low volatility. For HPLC-CAD to work at its best, the composition of the mobile phase must be optimized and the right solvents must be used. The price of HPLC-CAD equipment might be another issue. In comparison to other detection techniques, HPLC-CAD analysis's equipment and consumables may be more costly. For labs with little budgets or small-scale pharmaceutical analysis operations, this may provide cost challenges. When determining whether to deploy HPLC-CAD as the principal detection method or to investigate other approaches, cost factors must be taken into account. HPLC-CAD technique creation and optimization might take a lot of time and effort. It takes extensive knowledge and experience to choose the proper column, mobile phase composition, and detection settings. To obtain the



necessary separation and detection performance, method development may include several iterations and optimization procedures. For effective method creation and implementation, sufficient resources, time, and experience are required. But not least, HPLC-CAD needs routine calibration, validation, and quality control processes, just like any analytical technology, to guarantee accurate and dependable findings. This covers periodic performance validation, system appropriateness testing, and regular CAD detector calibration.

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